

**Servicing
SYLVANIA
for 1974-1975**

by Stan Prentiss

R75-3 excerpt Sv2

Errata:

Schematic page F-18A is marked for the R74-3 chassis. This is incorrect, F-18A and F-19A are reversed in the book causing this issue.

THEODORE AUDEL & CO.

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HOWARD W. SAMS & CO., INC.
4300 West 62nd Street
Indianapolis, Indiana 46268

Stereo Component Receivers and Amplifiers (Chassis R53, R66, R73, R74, R75)

Stereo component receivers and their combined sound-reproducing mechanisms covered in this chapter are collected in five groups, two of which are similar, and the remainder dissimilar. Although R74-3 and R75-3 appear virtually identical, there are minor variations in parts and hardware, and the outputs are 25 watts and 50 watts, respectively, per channel.

Workhorse of the group is the R53-3, -4, -7, -8 tuner and amplifier (Fig. 9-1) used in the following four modes:

R53-3—Designed for components with switch-selected ceramic or magnetic phonograph cartridge inputs. Phono separate.

R53-4—For modular stereo units, but does not contain phono switch selector. Phono mounted on top.

R53-7—Same as R53-4 version, but used in modular tape units (11-34423-1).

R53-8—Has same phono as R53-7 type and tape mechanism 11-34422-1.

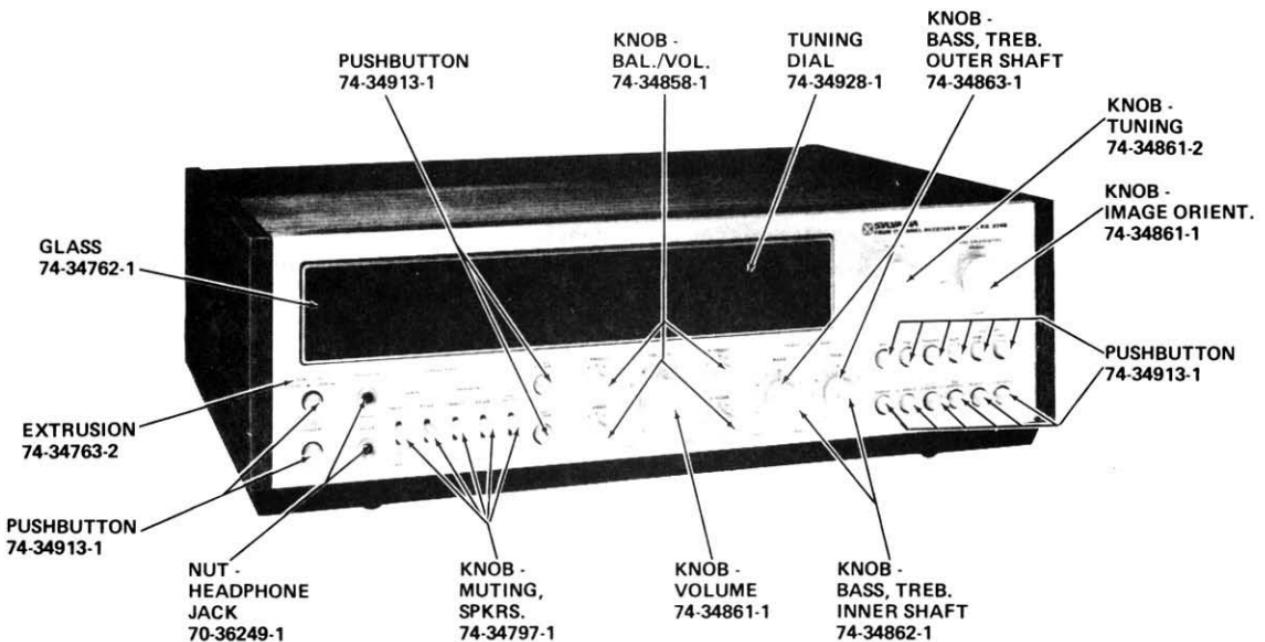
Music output rating for the R53 series is approximately 15 watts. Models listed are: ACS16, CR2741, MS2722, MST-2736, MST2738, MS3722, MST3736, ACS26, MST2736-3736. Information on the tape cassette 11-34423-1 and deck mechanism is included.

The R66-3 (Fig. 9-2) amounts to an RS4743 receiver, two

AS3710 speakers, and a turntable identified as model ACS39. It is a 30-watt/channel system with 8-ohm loads and self-contained amplifiers. Maximum distortion at 20 kHz is only 0.25%. In the service information, a transistor cross-reference chart is provided, in addition to layout and block diagrams. Parts lists for all receivers and peripherals immediately follow the service information.

Receiver-amplifier R73-3 (Fig. 9-3) delivers 15 watts at 20 kHz and can select magnetic phonograph pickup, tape input, and an auxiliary input. Typical hum levels for phonograph auxiliary input, and tape input are 15 mV, and 2 mV rms (auxiliary and tape), respectively. Dial stringing instructions, amplifier block diagram, and code changes are included as well as a full parts list. Schematics for this receiver and all others in Chapter 9 will be found in the foldout section. The model number is RQ3746.

Receiver-amplifiers R74-3 and R75-3 (Figs. 9-4, 9-5) appear, at first glance, to be mirror images of one another, but there are some differences. For instance, R74-3 (Model RQ3747) is rated at 25 watts/channel, while R75-3 (Model RQ3748) is specified at 50 watts/channel. There are also some differences in front-panel controls, chassis heat sinks, and hardware. Both have low-hum, low-distortion amplifiers with high-sensitivity receivers. Transistor replacement charts, full alignment information, and complete parts lists for both sets are included.



MODEL: RQ3748
CHASSIS: R75-3

Fig. 9-5. R75-3 looks like R74-3, but among the differences is a 50-watt output.

R75 CABINET PARTS LIST

<u>DESCRIPTION</u>	<u>SERVICE PART NO.</u>
ANTENNA	
FM Dipole	27-14926-2
BEZEL	
Clip, Bezel-to-Escutcheon	70-34933-1
Dial - Tuning	74-34928-1
Extrusion	74-34763-2
Glass	74-34762-1
Glass Retaining Clip	70-26679-1
Nut - Headphone Jack	70-32649-1
CABINET	
Base	74-34766-1
Bottom Pad, Non-Skid	86-28719-5
Bottom Vent	74-34761-1
KNOBS	
Balance/Volume Control (1/2" Dia.)	74-34858-1
Bass or Treble (Inner Shaft)	74-34862-1
Bass or Treble (Outer Shaft)	74-34863-1
FM Muting or Speaker Switch	74-34797-1
Image Orientation Control	74-34861-1
Tuning	74-34861-2
PUSHBUTTON	
Filter, Function, Lamp, Mode or Power Switch	74-34913-1
Guide - Filter, Lamp or Power Switch buttons	74-34929-2
Guide - Function or Mode Switch buttons	74-34929-1

R75-3 PERFORMANCE ANALYSIS

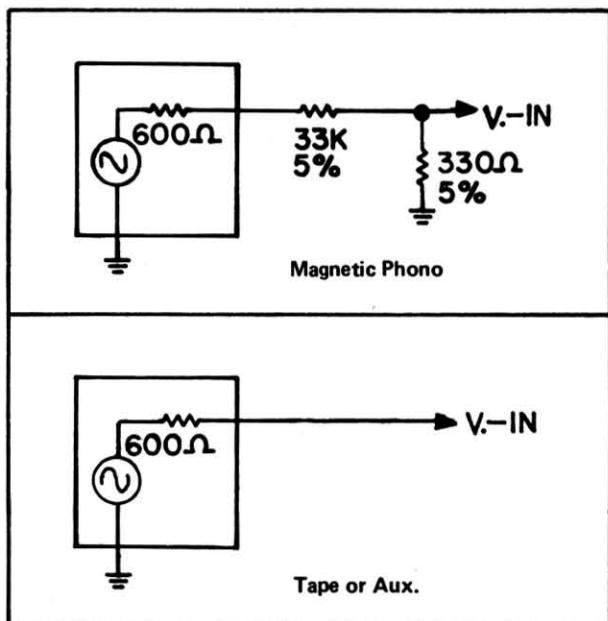
Amplifier idle current is to be measured and adjusted with the chassis cold, no signal input and NO OUTPUT LOADS.

Adjust R658A, B, C, D (Bias Adj. Pots.) while monitoring idle current (voltage) across test points AC-AD, BC-BD, CC-CD, DC-DD.

Maintain 120VAC, 60Hz line. Adjust each channel separately. Acceptable idle current range is from 22mV. (7mA.) minimum, to 70mV. (22mA.) maximum.

Use a 50 watt, 8 ohm, non-inductive load across each channel output while checking amplifier performance, unless otherwise specified.

SIGNAL SOURCES:



HUM and NOISE: Fig. 9-58. Signal sources.

Switch Hi Filter, Lo Filter and Loudness Compensation OFF.

Mechanically center Tone controls; Adjust Level controls to MAX.

Select Discrete Mode.

Load Phono Inputs with 330 ohm resistors.

Load Aux. and Tape inputs with 4.7K resistors.

Orient AC power plug for minimum hum, and read voltage across 8 ohm output load resistors.

Select functions as indicated in chart.

FUNCTION	VOLUME CONTROL SETTING	TYPICAL HUM LEVEL
PHONO	MINIMUM	1.5mV.
PHONO	MAXIMUM	20mV.
TAPE	MAXIMUM	3mV.
AUX.	MAXIMUM	3mV.

SENSITIVITY:

Use same set-up as for hum and noise - remove loads from inputs.

Drive all channels simultaneously with a 1kHz input signal.

Adjust Loudness control to MAX. position.

Select functions as indicated in chart.

Input voltages shown should drive amplifier to rated output - 50 watts (20V. - RMS, measured across 8 ohm load resistors).

PHONO	AUX.	TAPE
2.5mV.	150mV.	150mV.
Tolerance, +/-3dB		

Maximum allowable CHANNEL UNBALANCE is 4dB with Loudness control on tap.

Maximum allowable TOTAL HARMONIC DISTORTION is .5% at full rated output from 18Hz to 20kHz.

TONE CONTROL RANGE:

Operate amplifier in four channel mode with Volume Control at tap.

Drive four channels with a 1kHz signal to the AUX. input jacks for an amplifier output of 1 Watt (2.83V - RMS, across 8 ohm output load resistors).

BASS and TREBLE controls in the FLAT (center) position for reference output levels.

CONTROL GEN. FREQ.	CUT (FULL CCW)	BOOST (FULL CW)
BASS - 100Hz TREBLE - 10kHz	-10dB, +/-4dB -12dB, +/-4dB	+10dB, +/-4dB +12dB, +/-4dB

This amplifier will deliver a FLAT (+/-1.5dB) output from 18Hz to 20kHz with tone controls in the center (flat) position.

LOUDNESS BOOST is 7dB (+/-4dB) at 100Hz (ref. to 1kHz) when the LOUDNESS mode switch is activated - Tone controls in center (flat) position.

CHANNEL SEPARATION:

With LOUDNESS control on tap, drive ONE AUX. input with the charted frequency for an output of 1 Watt (2.83V - RMS, measured across 8 ohms load resistor). Terminate other three AUX. inputs with 4.7K resistors. Measure UNDRIVEN outputs in reference to DRIVEN output.

FREQUENCY	CROSSTALK
100Hz	-55dB, Typical
1kHz	-55dB, Typical
10kHz	-40dB, Typical

— PERFORMANCE ANALYSIS (CONTINUED) —

SQ 4-CHANNEL MATRIX DECODER

Switch High Filter, Low Filter and Loudness OFF.

Mechanically center Balance and Tone controls.

Adjust Volume control to MAX. (Full CW) position.

Select DISCRETE mode and AUX. functions.

Drive all four AUX. inputs with a 1kHz signal for an output of about 1 Watt (2.83V - RMS, measured across 8 ohm load resistors).

Note the exact output level of each channel. This is the "reference level".

TEST CONDITIONS

- 1 Select SQ MATRIX mode and remove left and right rear inputs.
- 2 Phase shift inputs so that Right Front input signal = Left Front input signal 90 degrees.
- 3 Remove Right Front input signal.
- 4 Select SQ BLDNE mode.

90 DEGREE PHASE SHIFTING NETWORK (STEP 2)

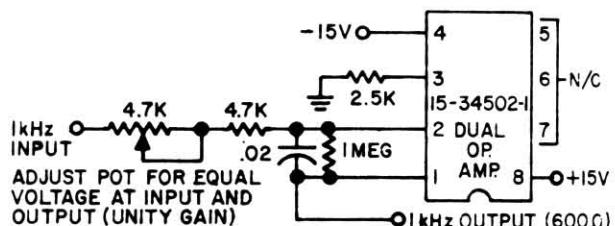


Fig. 9-59. Ninety degree phase-shifting network.

dB from Reference Level

LEFT FRONT	RIGHT FRONT	LEFT REAR	RIGHT REAR
0+/-1.5	0+/-1.5	0+/-1.5	0+/-1.5
0+/-1.5	0+/-1.5	-14+/-0	+3+/-1.5
0+/-1.5	-30+/-0	-3+/-1.5	-3+/-1.5
0+/-2	-20+/-2	-5.5+/-1.5	-5.5+/-1.5

— TRANSISTOR CROSS-REFERENCE CHART —

SYLVANIA PART NUMBER	DESCRIPTION (ALL SILICON)	APPLICATION	DC CURRENT GAIN	(EMITTER - COLLECTOR VOLTAGE (MAX.) AT 25 DEG. C AMBIENT)	(EMITTER - BASE VOLTAGE - SOURCE VOLTAGE (MAX.) AT 25 DEG. C AMBIENT)	MAXIMUM POWER DISSIPATION AT 25 DEG. C AMBIENT	IC (GATE CURRENT) MAX.	BASING
13-23824-1	NPN	Q8, Q10, Q12 - FM IF Amplifier. Q14 - AGC & Meter Amplifier.	27-275	35V	3V	180mW	N/A	1, 2, 3
13-26386-2	PNP	Q20 - AM Converter.	100-350	15V	4V	200mW	100mA	3, 4
13-28392-1	NPN	Q614 - Current Limiter.	90-270	45V	4V	500mW	500mA	4, 5, 6
13-28393-1	PNP	Q616 - Current Limiter.	90-270	45V	4V	500mW	500mA	4, 5, 6
13-29033-3	NPN	Q16 - Noise Amplifier. Q24 - AM Filter & Meter Driver. Q612 - Bias Regulator.	200-400	45V	4V	200mW	N/A	3, 4
13-34045-2	NPN	Q22 - AM IF Amplifier.	4-18	12V	3V	250mW	30mA	3
13-34046-1	NPN	Q502 - Regulator Amplifier.	10-150	40V	4V	2.1W	1.5A	11
13-34367-3	PNP	Q606, Q608 - Matched Differential Input.	See Below	50V	4V	300mW	100mA	3, 4, 12
13-34369-1	PNP	Q6 - FM Oscillator.	20	20V	.85V	N/A	N/A	1
13-34371-1	NPN	Q610 - Pre-Driver.	90-270	110V	4V	500mW	500mA	4, 8
13-34372-1	NPN	Q618 - Driver.	50-150	95V	N/A	2W	1A	7, 9, 11
13-34373-1	NPN	Q620 - Driver.	50-150	95V	N/A	2W	1A	7, 9, 11
13-34375-1	N-CHAN. FET	Q4 - FM Mixer.	N/A	N/A	25V	200mW	10mA	13, 14
13-34378-1	N-CHAN. FET	Q2 - FM RF Amplifier.	N/A	±20V	-10V	250mW	N/A	13, 15
13-34381-1	NPN	Q602 - Tone Amplifier. Q604 - Active Filter.	225-450	30V	4V	200mW	50mA	3, 4
13-34684-1	NPN	Q622, Q624 - Power Output.	25-100	95V	N/A	200W	20A	10
13-34940-1	NPN	Q18 - AM RF Amplifier.	50-150	30V	4V	200mW	50mA	3, 4
*13-34367-3	D.C. Current Gain	- Brown Dot - Red Dot - Orange Dot - Yellow Dot - Green Dot	100-160 150-210 200-260 250-310 300-360					

— TRANSISTOR BASING DIAGRAMS —

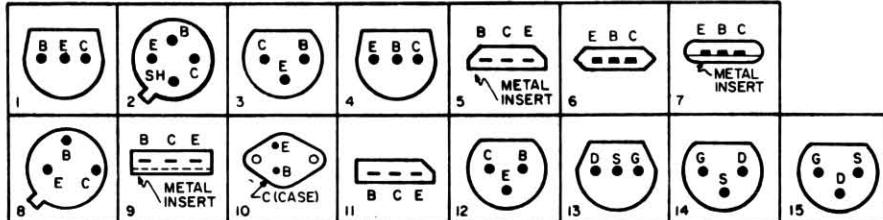


Fig. 9-60. R75 transistor basing diagrams.

— PARTS IDENTIFICATION (CONTINUED) —

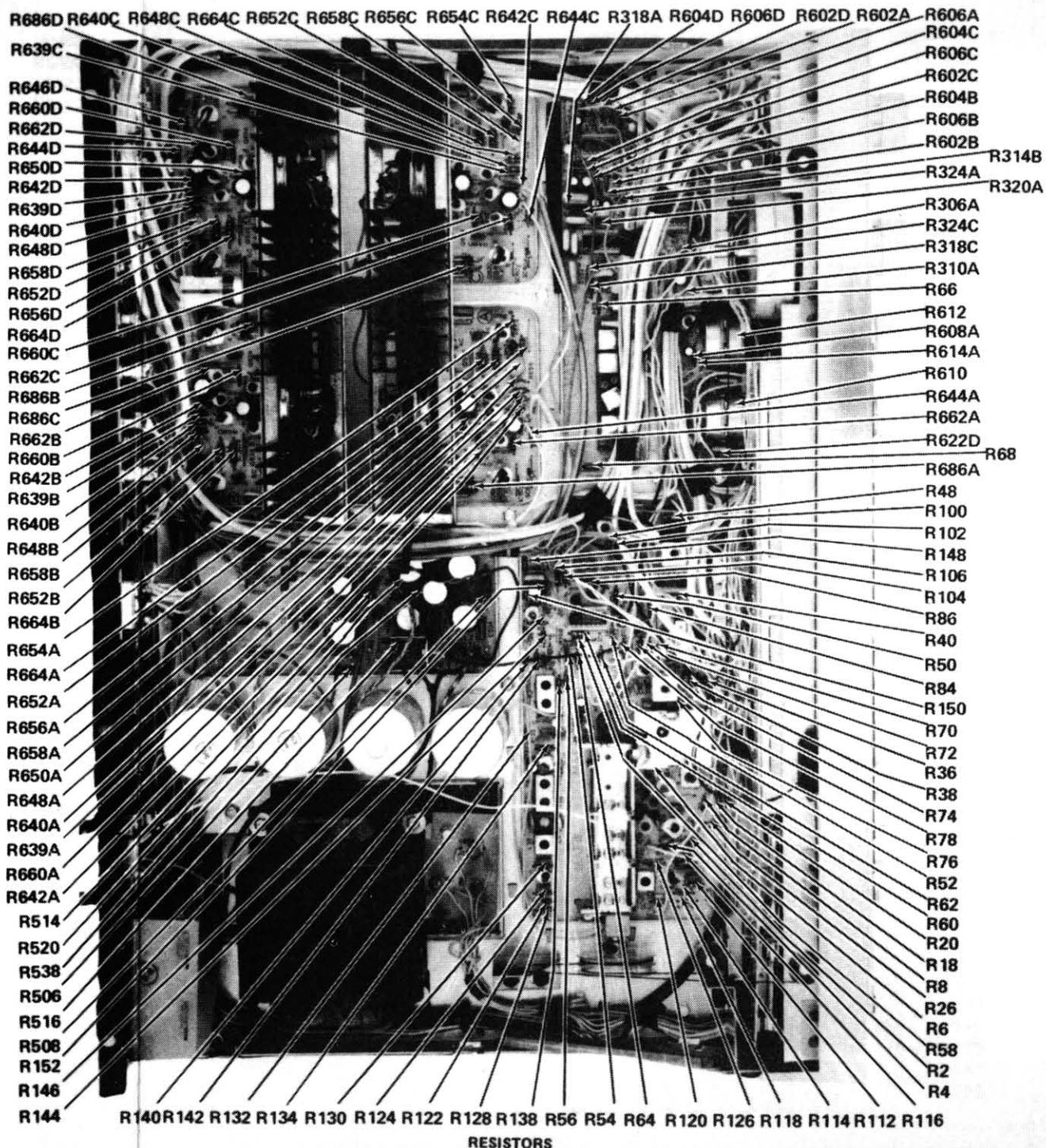


Fig. 9-63. R75 resistors.

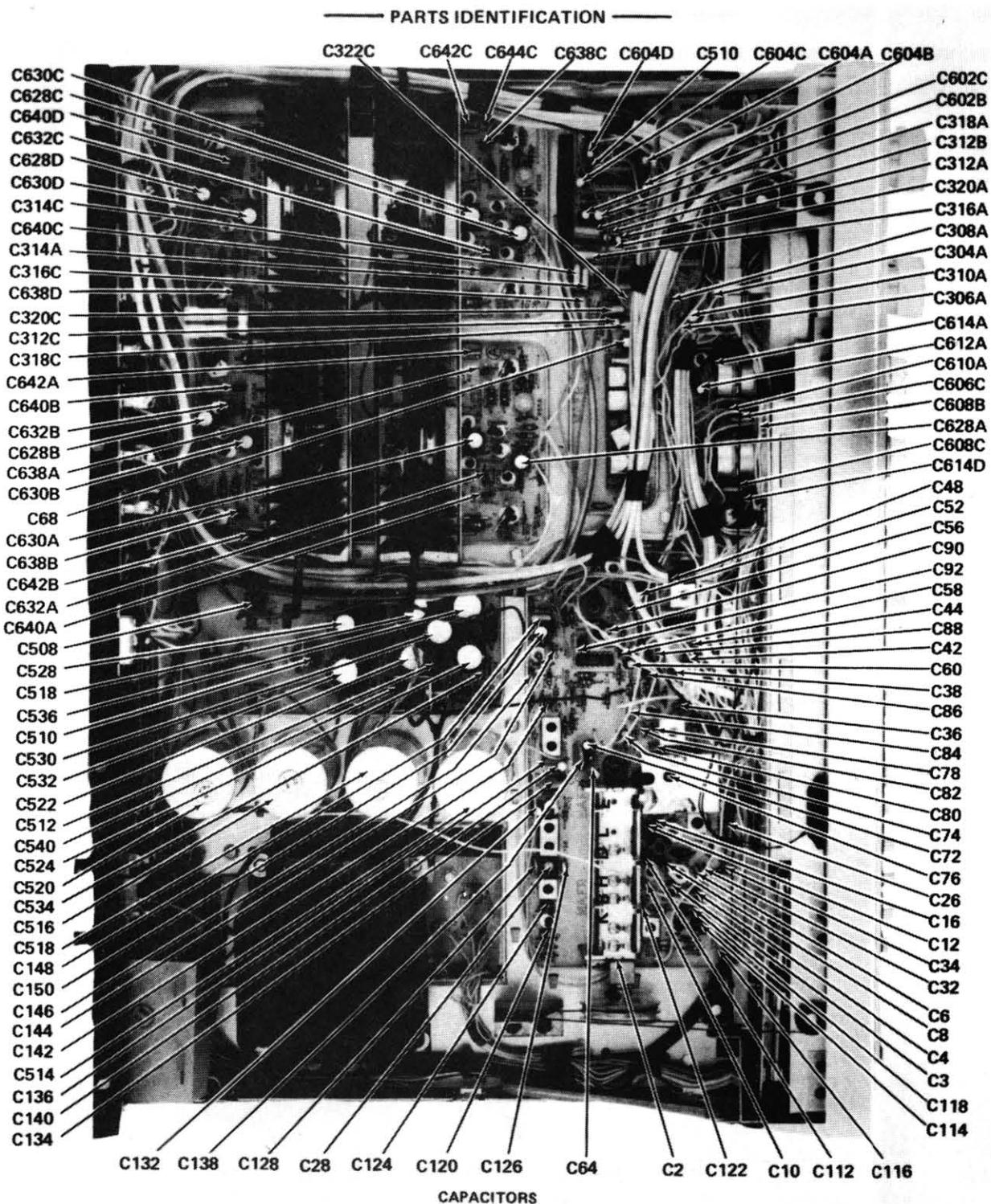


Fig. 9-64. R75 capacitors.

R74, R75 ALIGNMENT PROCEDURE

This receiver has been factory aligned with precision laboratory equipment. The circuits are quite stable, and not normally subject to frequency drift. Therefore, check all circuits for malfunctions before attempting realignment. Realign ONLY when absolutely necessary.

Maintain line voltage at 120V, 60Hz during alignment.

All RF shields must be in place during alignment.

Four 50 watt, 8 ohm, non-inductive loads are required for four-channel amplifier output terminals if speaker systems are disconnected during alignment.

ALWAYS KEEP SIGNALS AT THE LOWEST USEABLE LEVEL DURING ALIGNMENT, UNLESS OTHERWISE NOTED. Note the signal generator output attenuator setting at which further input signal does not increase output signal. Keep the input signal level below this point.

Set tuning dial indicator at zero (0) on the logging scale with tuning capacitor (C2) set at maximum capacity. Readjusting tuning dial indicator after AM or FM RF alignment will make RF realignment (AM & FM) necessary for correct station calibration.

FM RF and IF sections must be properly aligned before beginning FM Multiplex alignment.

EQUIPMENT REQUIRED:

AM:

AM signal generator capable of 400Hz, 30% modulated accurate signals from 455kHz to 1610kHz.

General purpose scope.

FM:

FM signal generator capable of accurate modulated signals from 87.9MHz to 108.5MHz, and 10.6MHz to 10.8MHz.

General purpose scope.

MULTIPLEX FM:

Multiplex generator with the following capabilities:

1. Standard multiplex signal, 1kHz modulation.
2. Single channel modulation.

OSCILLOSCOPE - preferably dual trace.

— AM ALIGNMENT —

STEP	TUNING INDICATOR SETTING	TEST EQUIPMENT HOOK-UP	GENERATOR FREQUENCY	ADJUSTMENT POINT	ADJUST FOR
IF CIRCUITS					
Switch receiver on, select AM function and check +12V at pin V . Tune receiver to no signal area near 600kHz.					
1	Near 600kHz, as above.	Radiate RF signal from generator. Scope to pin Z . AM audio output.	455kHz, 30% 400Hz modulation.	T10 T8	MAXIMUM 400Hz output.
Repeat for maximum output					
SENSITIVITY AND BAND SET					
2	1400kHz	Same as step 1, or monitor tuning meter.	1400kHz, 30% 400Hz modu-	C2H C2I C28	Trimmer Trimmer Trimmer MAXIMUM 400Hz or MAX. meter deflection and correct dial calibration.
3	600kHz		600kHz, 30% 400Hz modula-	L36 L34 L30	
			Tuning Slug		

Reduce input signal level and repeat steps 2 and 3 until maximum sensitivity and correct dial calibration are achieved.

When correctly aligned, this receiver will tune through a signal at 540kHz and 1610kHz.

— FM ALIGNMENT —

STEP	TUNING INDICATOR SETTING	TEST EQUIPMENT HOOK-UP	GENERATOR FREQUENCY	ADJUSTMENT POINT	ADJUST FOR
IF CIRCUITS					
Switch receiver on, select FM function and check +12V at V . Switch MUTING off.					
1	Near 98MHz, at off-station spot.	Signal generator to FM Antenna Terminals. Scope to pin Q . Use detector or low-capacity probe.	Approx. 10.7 MHz. Tune to receiver. Use 400Hz, 100% modulation.	T12	MAXIMUM response.
Adjust T4 for HIGHEST PEAK - do NOT adjust for best looking response.					
SENSITIVITY AND BAND SET					
2	106MHz	Signal generator - FM Antenna Terminals. Scope to pin T . Use de-emphasis or low capacitor probe.	106MHz, 100% modulation.	C2B C2D C76 L18	Trimmer Trimmer Trimmer MAXIMUM response.
3	106MHz	As above. Reduce signal level.	90MHz, 100% modulation.	C2B C2D C16	Trimmer Trimmer Trimmer MAXIMUM response at 106MHz.
4	90MHz			L6 L8 L12	MAXIMUM response at 90MHz.

Continue to reduce signal level while repeating steps 3 and 4 until maximum sensitivity and correct dial calibration are achieved.

Tune receiver to very weak signal to ensure accurate tuning (90 or 106MHz) - then increase signal input level for 180mV (Approx.) at pin G. Use 100% modulation. Adjust L18 for minimum distortion at pin T.

Tune receiver to off-station around 100MHz. Adjust R46 for tuning meter center zero.

When correctly aligned, this receiver will tune through a signal at 87.9MHz and 108MHz.

— MULTIPLEX ALIGNMENT —

Switch receiver on, select FM and Stereo functions. Switch MUTING off. Check +12V at Y and pin C . Check -12V at ZD .					
1	Tune to generator. (Zero center tuning meter indication.)	Multiplex generator to FM Antenna Terminals. Scope to pin W .	Use Stereo signal, 1kHz modulation, Left channel only.	T4 T6	MAXIMUM 38kHz.
Switch generator OFF. If necessary, retune receiver to nearest off-station spot on dial. Switch multiplex generator on and tune generator to receiver for zero center tuning meter indication.					
2	As above.	Multiplex generator - as above. Scope to pin L (Left channel output).	As above.	T4 T6	MAXIMUM audio output.
3	As above.	Multiplex generator - as above. Scope to pin R (Right channel output).	As above.	R54	MINIMUM audio output.

Channel separation between pins **L** and **R** is typically 40db when multiplex circuit is correctly aligned.

R75-3 CODE CHANGES

CODE 00:

Initial Production.

CODE 01:

REASON: Power Amplifier oscillation prevention.

DESCRIPTION: The following change was made:

33PF, N150 capacitors added from Base to Collector of Q606A,B,C,D, on copper side of PC panel.

CODE 02:

In order to provide a means of identifying finished goods previously built with SQ chips (Sylvania part number 15-34906-1) - date codes 7331 and 7332.

CODE 02 W/RED STRIPE:

REASON: To comply with IHF and industry standards.

DESCRIPTION: The following change was made:

Reverse BLUE/WHITE, RED/WHITE, BLUE and RED leads on headphone jacks.

The industry standard is for LEFT channel input to the TIP of the phone jack, and RIGHT channel input to the RING.

CODE 03:

REASON: To comply with IHF and industry standards.

DESCRIPTION: The following change was made:

Reverse BLUE/WHITE, RED/WHITE, BLUE and RED leads on headphone jacks.

The industry standard is for LEFT channel input to the TIP of the phone jack, and RIGHT channel input to the RING.

CODE 04:

REASON 1: To reduce RF pickup in Phono Preampl.

DESCRIPTION: The following changes were made:

1. C304A, C (47PF, N150) removed.

2. C346A (1000PF, Z5P) added between pins 2 and 3 of IC504.

3. C346C (1000PF, Z5P) added between pins 5 and 6 of IC504.

REASON 2: To eliminate pop when switching from FM to AM radio.

DESCRIPTION: The following changes were made:

1. C46 (330PF) removed.

2. R302A, C (10 ohm) removed.

3. R326A, C (47K) changed to 100K.

4. R63 (100K, 5%) added from wire hole L1 to ground.

5. R65 (100K, 5%) added from wire hole R1 to ground.

6. R149 (100K, 5%) added from square wire pin Z to ground.

7. R301A (100K, 5%) added from "+" side of C301A to ground.

8. R301C (100K, 5%) added from "+" side of C301 to ground.

REASON 3: To eliminate pop when switching from FM radio to Phono.

DESCRIPTION: The following changes were made:

1. C72 (5MFD., 25V) changed to 1MFD., 50V Electrolytic.

2. C74 (5MFD., 25V) changed to 1MFD., 50V Electrolytic.

REASON 4: To facilitate board assembly.

DESCRIPTION: The following changes were made:

1. Q604A,B,C & D Transistor changed to part number 13-29775-1.

2. C108 (10MFD., 15V Electrolytic) added from junction of R112, R114 to ground.

REASON 5: To reduce switch pop.

DESCRIPTION: The following changes were made:

1. C604A,B,C & D (5MFD., 25V) changed to 2MFD., 50V.

2. R314A,B,C & D (560K, 5%) changed to 47K, 5%.

3. R620A,B,C & D (560K, 5%) changed to 470K, 5%.

4. R634A,B,C & D (10K, 5%) changed to 3.3K, 5%.

5. R607A,B,C & D (6.8K, 5%) changed to 5.6K, 5%.

— DIAL STRINGING —

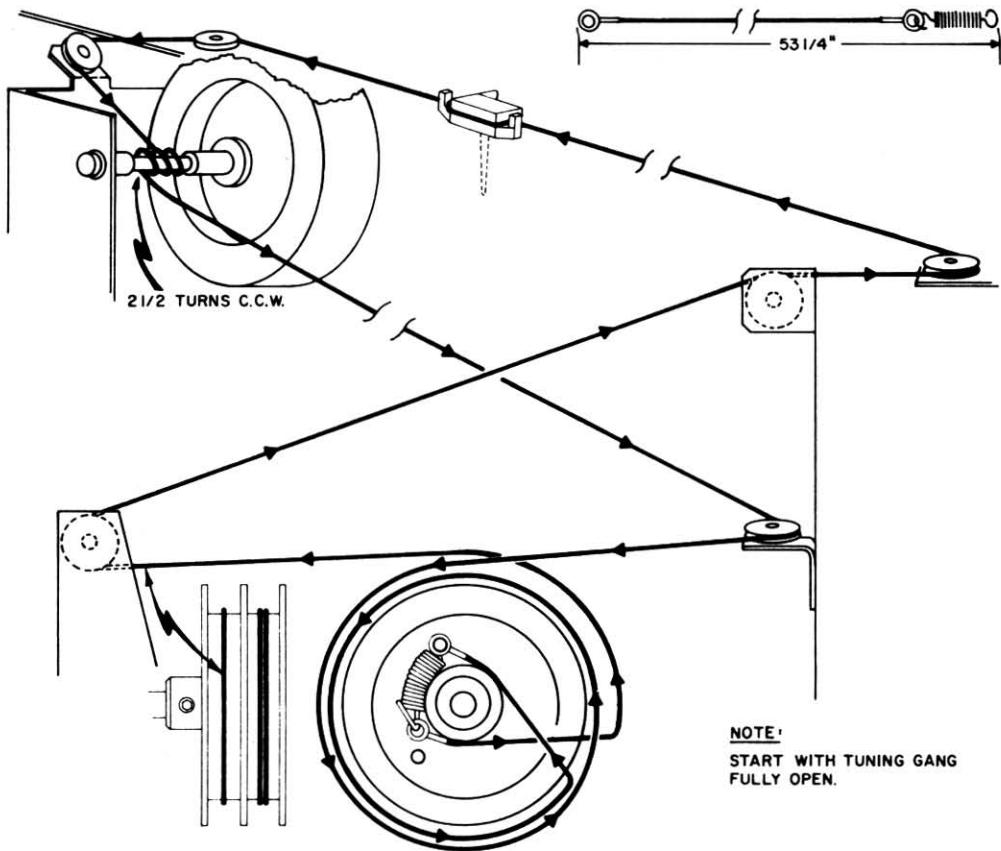


Fig. 9-65. R74-R75 dial-stringing instructions.

R75 REPLACEMENT PARTS LIST

<u>SCHEMATIC CODING</u>	<u>SERVICE PART NO.</u>	<u>DESCRIPTION</u>	<u>SCHEMATIC CODING</u>	<u>SERVICE PART NO.</u>	<u>DESCRIPTION</u>
CAPACITORS (All in MFD, unless otherwise specified)					
C2	42-34768-1	Main Tuning Gang 330PF, Z5P	C150	41-32477-9	100/6V Electrolytic 100PF, Z5P
C3		330PF, Z5P	C302		47PF, N150
C4		330PF, Z5P	C304		.0082
C6		330PF, Z5P	C306		.022, 250V
C8		330PF, Z5P	C308		.022, 250V
C10		10PF, NPO	C310	41-32477-9	100/6V Electrolytic
C12		15PF, NPO	C312	41-32477-86	2/50V Electrolytic
C14		18PF, N220	C314		.047, 150V
C16		.01, 100V	C316A		.039
C18		3.3PF, NPO	C316C		.0068
C20		330PF, Z5P	C318A		.22, 150V
C22		3.3PF, NPO	C318C		.039
C24		.01, 100V	C320A		.0068
C26		.01, 100V	C320C		.039
C28	42-34941-1	1-15PF, AM Osc. Trimmer	C322A		.039
C30		.01, 100V	C322C		.22, 150V
C32		.01, 100V	C324		.01
C34		.01, 100V	C326		.01
C36		33PF, N150	C342	41-32477-85	1/50V Electrolytic
C38		.02, 100V	C344		.01
C40		.02, 100V	C402		.1, 150V
C42		.01, 100V	C502	43-98665-6	.005, 150VAC
C44		.01, 100V	C506	43-98665-6	.005, 150VAC
C46		330PF, Z5P	C508		.047, 150V
C47		.02, 100V	C510		.047, 150V
C48		100PF, Z5P	C512		.047, 150V
C50		.01, 100V	C514	41-34634-1	4000/50V Electrolytic
C52		330PF, Z5P	C516	41-34634-1	4000/50V Electrolytic
C54	41-32477-46	5/25V Electrolytic	C518	41-34634-1	4000/50V Electrolytic
C56	40-28121-1	10,000PF	C520	41-34634-1	4000/50V Electrolytic
C58		820PF, Z5P	C522	41-32477-67	500/35V Electrolytic
C60	41-32477-46	5/25V Electrolytic	C524	41-32477-67	500/35V Electrolytic
C62		.01, 100V	C527		.01, 100V
C64	40-28121-4	2500PF/50V	C528	41-32477-93	100/50V Electrolytic
C68	40-10285-13	3300PF/125V	C530	41-32477-67	500/35V Electrolytic
C70	40-10285-13	3300PF/125V	C532	41-32477-95	500/50V Electrolytic
C72	41-32477-46	5/25V Electrolytic	C534		.047, 150V
C74	41-32477-46	5/25V Electrolytic	C536	41-32477-67	500/35V Electrolytic
C76	42-18146-1	Ceramic Trimmer, 1-6PF	C538	41-32477-67	500/35V Electrolytic
C78		.01, 100V	C540		.01, 100V
C80		.01, 100V	C544	41-23765-5	5/25V Electrolytic
C82		10PF, NPO	C602	41-32477-34	25/15V Electrolytic
C84		.01, 100V	C603		.01
C86		100PF, Z5P	C604	41-32477-86	2/50V Electrolytic
C88		.05, 50V	C606		.022, 100V
C90	41-32477-46	5/25V Electrolytic	C608		.022, 100V
C92	41-32477-85	1/50V Electrolytic	C610		820PF, Z5P
C94		.05, 50V	C612	41-32477-86	2/50V Electrolytic
C96		.01, 100V	C614		33PF, N150
C98		.01, 100V	C616	41-32477-86	2/50V Electrolytic
C100		100PF, Z5P	C618		.1, 150V
C102		.05, 50V	C620		.1, 150V
C104		330PF, Z5P	C622		1200PF, Z5P
C106		.01, 100V	C624		560PF
C108	41-32477-3	10/15V Electrolytic	C625		.01, 100V
C112		4.7PF, N150	C626	41-32477-86	2/50V Electrolytic
C114		.005, Z5U	C627		.01, 100V
C116		.05, 50V	C628	41-32477-50	50/25V Electrolytic
C118		.02, 100V	C630	41-32477-51	100/25V Electrolytic
C120		.01, 100V	C632		10PF, NPO
C122		18PF, NPO	C634		.01, 100V
C124		.01, 100V	C636		.01, 100V
C126	40-10285-50	390PF	C638		330PF, Z5P
C128		22PF, NPO	C640		330PF, Z5P
C132	41-32477-47	10/25V Electrolytic	C642		.1, 150V
C134		.05, 50V	C644		.01, 100V
C136		33PF, N150			
C138		.05, 50V			
C140	41-32477-86	2/50V Electrolytic	R2		560 ohm
C142		180PF, Z5P	R4		10K
C144		560PF	R6		1K
C146		270PF, Z5P	R8		1K
C148		.047, 150V			
CAPACITORS (CONTINUED)					
RESISTORS (All carbon, 1/4 Watt, 10% unless otherwise specified)					

REPLACEMENT PARTS LIST (CONTINUED)

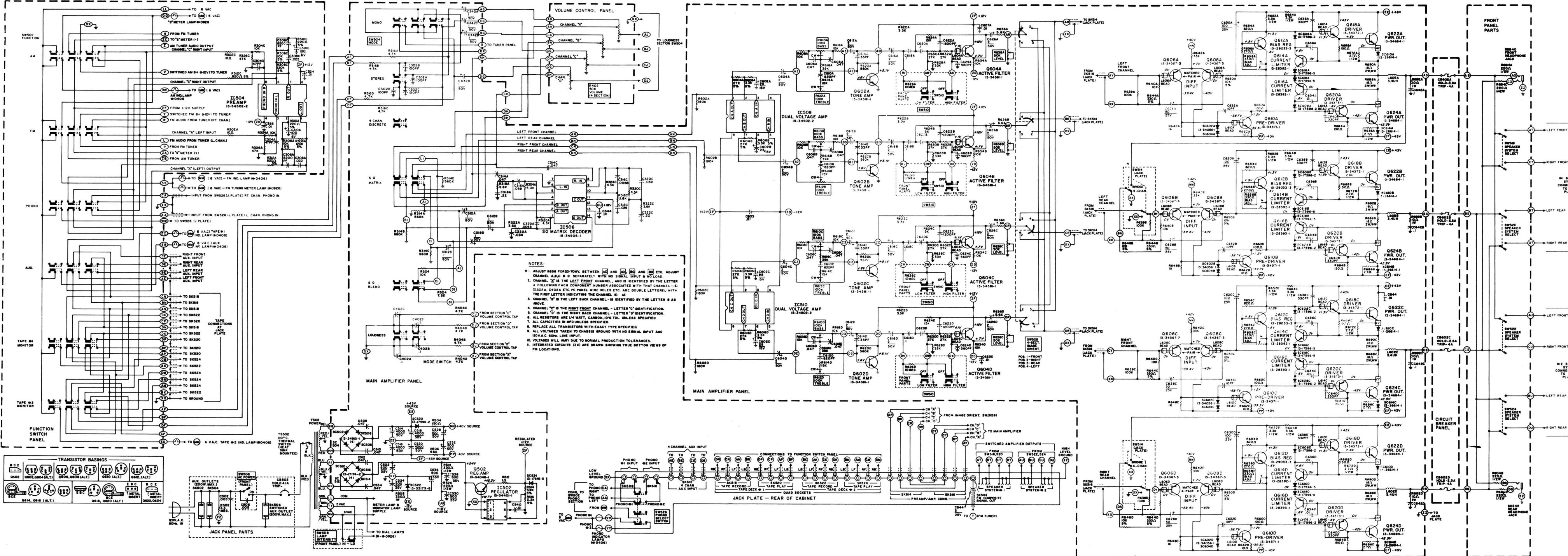
<u>SCHEMATIC CODING</u>	<u>SERVICE PART NO.</u>	<u>DESCRIPTION</u>	<u>SCHEMATIC CODING</u>	<u>SERVICE PART NO.</u>	<u>DESCRIPTION</u>
RESISTORS (CONTINUED)					
R10		4.7K	R308		120K, 5%
R12		270 ohm	R310		220 ohm, 5%
R14		22K	R312		820 ohm, 5%
R16		10K	R314		560K
R18		10K	R316		4.7K
R20		22K	R318		3.6K, 5%
R22		330 ohm	R320		4.3K, 5%
R24		1K	R322		3.6K, 5%
R26		100 ohm	R324		7.5K, 5%
R28		5.6K	R326		47K, 1/2 Watt
R30		270 ohm	R328		10K
R32		180 ohm	R402	37-34611-3	50K Variable - 4 Section Volume
R34		820 ohm	R404		4.7K
R36		15K	R502		3.3 meg, 1/2 Watt
R38		330 ohm	R504		150 ohm
R40		390 ohm	R506		68 ohm
R42		15K	R508		330 ohm, 1 Watt
R44		1K	R512		1 ohm, 1/2 Watt
R46	37-14576-5	1K Variable - FM Meter Zero	R514		3.9K, 5%
R48		1.5K	R516		2.2K, 5%
R50		150 ohm	R518		220 ohm, 1/2 Watt
R52		4.7K	R520		220 ohm, 1/2 Watt
R54	37-14576-15	330 ohm Variable - Separation	R602		180K
R56		220 ohm, 5%	R604		27K, 5%
R58		3.9K	R606		3.3K, 5%
R60		3.9K	R608		10K
R62		470 ohm	R610	37-34651-1	100K Variable - 4 Section Bass
R64		470 ohm	R612	37-34651-1	100K Variable - 4 Section Treble
R66		33K	R614		15K
R68		33K	R616		39K
R70		22K	R618		10K
R72		10K	R620		560K
R74		2.2K	R622		3.3K
R76		100 ohm	R624		15K
R78		56K	R626		10 meg
R80		100K	R628		33K
R82		330K	R630		27K
R84		10K	R632		27K
R86		120K	R634		10K
R88		100K	R636		5.6K
R90		120K	R368	37-22053-2	50K Variable - Level Control
R92		100K	R639		100K
R94		56K	R640		10K
R96		33K	R642		33K
R98		1K	R644		330 ohm, 5%
R100		10K	R646		10K, 5%
R102		22K	R648		1K
R104		1K	R650		10K, 5%
R106		150 ohm, 1/2 Watt	R652		3.3K, 1/2 Watt
R112		1K	R654		820 ohm
R114		22K	R646		270 ohm
R116		82K	R658	37-33717-6	330 ohm Variable - Bias Adjust.
R118		1.8K	R660		100 ohm
R120		560 ohm	R662		10 ohm
R122		10K	R664		3.3K, 1/2 Watt
R124		22K	R668		150 ohm
R126		120K	R672		2.7 ohm, 1/2 Watt
R128		4.7K	R684		150 ohm
R130		33 ohm	R686		2.7 ohm, 1/2 Watt
R132		150K	R688	36-34726-4	.18 ohm, 2 Watt, W/W
R134		33K	R690	36-34726-4	.18 ohm, 2 Watt, W/W
R136		470 ohm	R692		10 ohm, 1 Watt
R138		3.3K	R694		220 ohm, 1/2 Watt
R140		10K			
R142		150K			
R144		100K			
R146		100K			
R148		10K	L2	22-28072-3	Ferrite Bead
R150		18K	L4	50-11378-5	3.3UH Filter
R152		4.7K	L6	50-34409-4	FM RF Coil
R302		10 ohm	L8	50-34409-8	FM Mixer Coil
R304		10K	L10	50-34409-7	FM Oscillator Coil
R306		10K, 5%	L12	22-28072-3	Ferrite Bead
			L16	50-34939-6	27MH Peaking Coil

COILS & TRANSFORMERS

L2	22-28072-3	Ferrite Bead
L4	50-11378-5	3.3UH Filter
L6	50-34409-4	FM RF Coil
L8	50-34409-8	FM Mixer Coil
L10	50-34409-7	FM Oscillator Coil
L12	22-28072-3	Ferrite Bead
L16	50-34939-6	27MH Peaking Coil

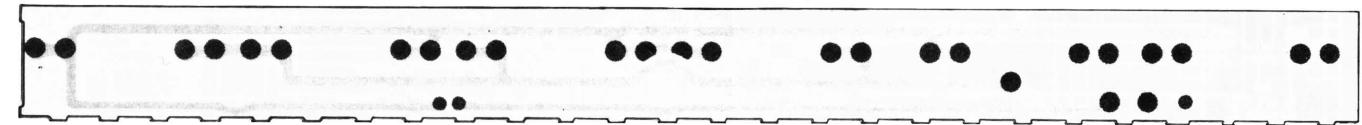
— REPLACEMENT PARTS LIST (CONTINUED) —

SCHEMATIC CODING	SERVICE PART NO.	DESCRIPTION	SCHEMATIC CODING	SERVICE PART NO.	DESCRIPTION			
COILS AND TRANSFORMERS (CONTINUED)								
L18	50-34411-1	Quadrature Detector Coil	Q620	13-34373-1	Driver			
L20, L22	50-34939-6	27MH Peaking Coil	Q622	13-34684-1	Power Output			
L24	22-28072-2	Ferrite Bead	Q624	13-34684-1	Power Output			
L26	50-34411-1	10.7MHz Coil	SC2, SC4	1N295	Diode			
L28	50-18789-3	5.7MHz Choke	SC6, SC8	13-17596-5	Diode			
L30	27-34851-1	Iron Core AM Antenna	SC10	13-17596-5	Diode			
L32	22-28072-2	Ferrite Bead	SC12	1N295	Bias Diode			
L34	50-34938-1	AM RF Coil	SC14, SC16	13-17596-5	Diode			
L36	50-34936-1	AM Oscillator Coil	SC18	1N295	AM Detector			
L38, L40	22-28072-2	Ferrite Bead	SC20, SC22	13-17596-5	Bias Diode			
L42, L50	22-28072-2	Ferrite Bead	SC502	13-34901-1	Silicon Rectifier			
L602	50-34404-2	3.4UH Filter	SC504	13-34901-1	Silicon Rectifier			
L604	22-28072-2	Ferrite Bead	SC506	13-34901-1	Silicon Rectifier			
L606	22-28072-2	Ferrite Bead	SC508	13-34901-1	Silicon Rectifier			
L608	22-28072-2	Ferrite Bead	SC510	13-17174-2	Silicon Rectifier			
L610	22-28072-2	Ferrite Bead	SC512	13-17174-2	Silicon Rectifier			
L612	22-28072-2	Ferrite Bead	SC514	13-17174-2	Silicon Rectifier			
L614	22-28072-2	Ferrite Bead	SC516	13-17174-2	Silicon Rectifier			
T2	50-89962-6	FM Balun	SC520	13-17596-2	Bias Diode			
T4	50-34407-1	19kHz Coil	SC522	13-33179-6	Zener Diode, 12 Volt			
T6	50-34407-1	38kHz Coil	SC524	13-17596-5	Bias Diode			
T8, T10	50-34937-1	455kHz Transformer	SC602	13-34056-1	Diode			
T12	50-34952-1	FM Mixer	SC604	13-34056-1	Diode			
T502	55-34903-2	Power Transformer	SC606	13-17596-2	Diode			
SOLID STATE DEVICES (CONTINUED)								
FL2, FL4	26-34156-101	Ceramic Filter - BLACK DOT	SC608	13-17596-2	Diode			
	26-34156-102	Ceramic Filter - BLUE DOT	SC610	13-26614-1	Diode			
	26-34156-103	Ceramic Filter - RED DOT	SC614	13-26614-1	Diode			
	26-34156-104	Ceramic Filter - ORANGE DOT	SC616	13-17596-5	Diode			
	26-34156-105	Ceramic Filter - WHITE DOT	SC618	13-17596-5	Diode			
FL6	50-36216-1	Dual Multiplex Filter	82-18189-2	Heat Sink - Power Transistor				
IC2	15-34452-1	FM Limiter/Detector	86-14608-1	Mica Insulator - Power Transistor				
IC4	15-34379-1	Multiplex Decoder	72-34063-5	Socket - IC, 8 pin Stagger Base				
IC502	15-34401-1	Voltage Regulator	72-34063-1	Socket - IC, 14 pin Stagger Base				
IC504	15-34502-2	Dual Operational Amp	72-34063-2	Socket - IC, 16 pin Stagger Base				
IC506	15-34906-1	S-Q Decoder	72-28852-1	Socket - Transistor, In-Line 3 pin				
IC508	15-34502-2	Dual Voltage Amp	72-27200-7	Socket - Transistor, Large 3 pin				
IC510	15-34502-2	Dual Voltage Amp	72-14607-2	Socket - Transistor, Power				
L2, L12	22-28072-3	Ferrite Bead	72-27200-5	Socket - Transistor, Small 3 pin				
L24, L30	22-28072-2	Ferrite Bead	MISCELLANEOUS PARTS					
L32, L38	22-28072-2	Ferrite Bead	CB502	29-34899-2	Circuit Breaker, 4.1 Amp			
L40, L42	22-28072-2	Ferrite Bead	CB602	29-34946-1	Circuit Breaker, Amp Output			
L50	22-28072-2	Ferrite Bead	PL2	73-10302-37	AM Antenna Connector (At Jack Plate)			
L604	22-28072-2	Ferrite Bead	SK2	73-10302-39	AM Antenna Conn. (part of Rod Ant.)			
L606	22-28072-2	Ferrite Bead	SK502, SK504	74-34307-4	Polarized AC Outlet			
L608	22-28072-2	Ferrite Bead	SK506	74-34307-2	Polarized AC Outlet			
L610	22-28072-2	Ferrite Bead	SK508	73-34786-1	Dual PHONO No. 1 Jack			
L612	22-28072-2	Ferrite Bead	SK510	73-34786-1	Dual PHONO No. 2 Jack			
L614	22-28072-2	Ferrite Bead	SK512	73-34786-2	Quad. AUX. INPUT Jack			
Q2	13-34378-1	FM RF Amplifier - F.E.T.	SK514	73-34786-2	Quad. PREAMP OUT Jack			
Q4	13-34375-1	FM Mixer - F.E.T.	SK516	73-34786-2	Quad. AMP INPUT Jack			
Q6	13-34369-1	FM Oscillator	SK518	73-34786-2	Quad. TAPE NO. 1 RECORD Jack			
Q8	13-23824-1	First FM IF	SK520	73-34786-2	Quad. TAPE NO. 1 PLAY Jack			
Q10	13-23824-1	Second FM IF	SK522	73-34786-2	Quad. TAPE NO. 2 RECORD Jack			
Q12	13-23824-1	Third FM IF	SK524	73-34786-2	Quad. TAPE NO. 2 PLAY Jack			
Q14	13-23824-1	Meter, AGC Amplifier	SK540	73-26338-3	FRONT PHONE Jack			
Q16	13-29033-3	Noise Amplifier	SK542	73-26338-3	REAR PHONE Jack			
Q18	13-34940-1	AM RF Amplifier	SK544	73-87162-3	FM COMPOSITE OUTPUT Jack			
Q20	13-26386-2	AM Converter	SW502	33-34723-1	Complete Function Switch Asm.			
Q22	13-34045-2	AM IF Amplifier		33-35745-6	AM, FM, PHONO or AUX. Switch Section only			
Q24	13-29033-3	AM Filter, Meter Driver		33-35745-3	TAPE 1 MONITOR or TAPE 2 MONITOR Switch Section only			
Q502	13-34046-1	Regulator Amplifier		74-34929-1	Pushbutton Guide for SW502			
Q602	13-34381-1	Tone Amplifier	SW504	33-34724-1	Complete Mode Switch Asm.			
Q604	13-34381-1	Active Filter		33-35745-6	MONO Switch Section only			
Q606	13-34367-3	Matched Differential Input		33-35745-4	STEREO or 4 CHAN. DISCRETE Switch Section only			
Q608	13-34367-3	Matched Differential Input		33-35745-5	S Q MATRIX Switch Section only			
Q610	13-34371-1	Pre-Driver		33-35745-2	S Q BLEND or LOUDNESS Switch Section only			
Q612	13-29033-3	Bias Regulator						
Q614	13-28392-1	Current Limiter						
Q616	13-28393-1	Current Limiter						
Q618	13-34372-1	Driver						

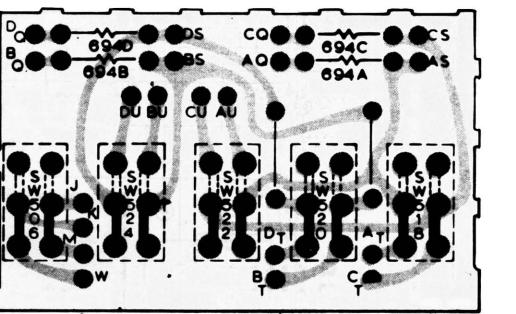


R74-3 AMPLIFIER SCHEMATIC DIAGRAM.

R75-3 DIAL-LAMP PANEL.

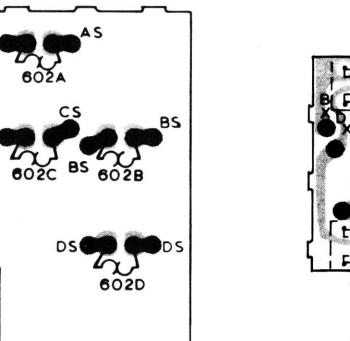


AC POWER & SPKR. SWITCH PANEL
(FRONT PANEL MOUNTED)

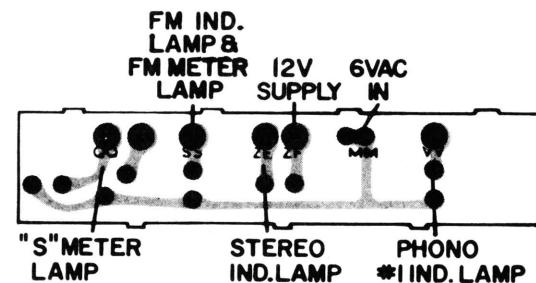


AC #2 SPEAKER
POWER SELECTOR
SWITCHES

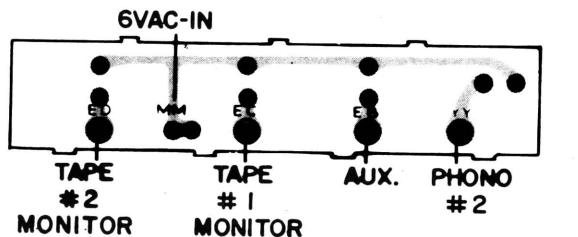
OUTPUT CIRCUIT
BREAKER PANEL
(FRONT PANEL MOUNTED)



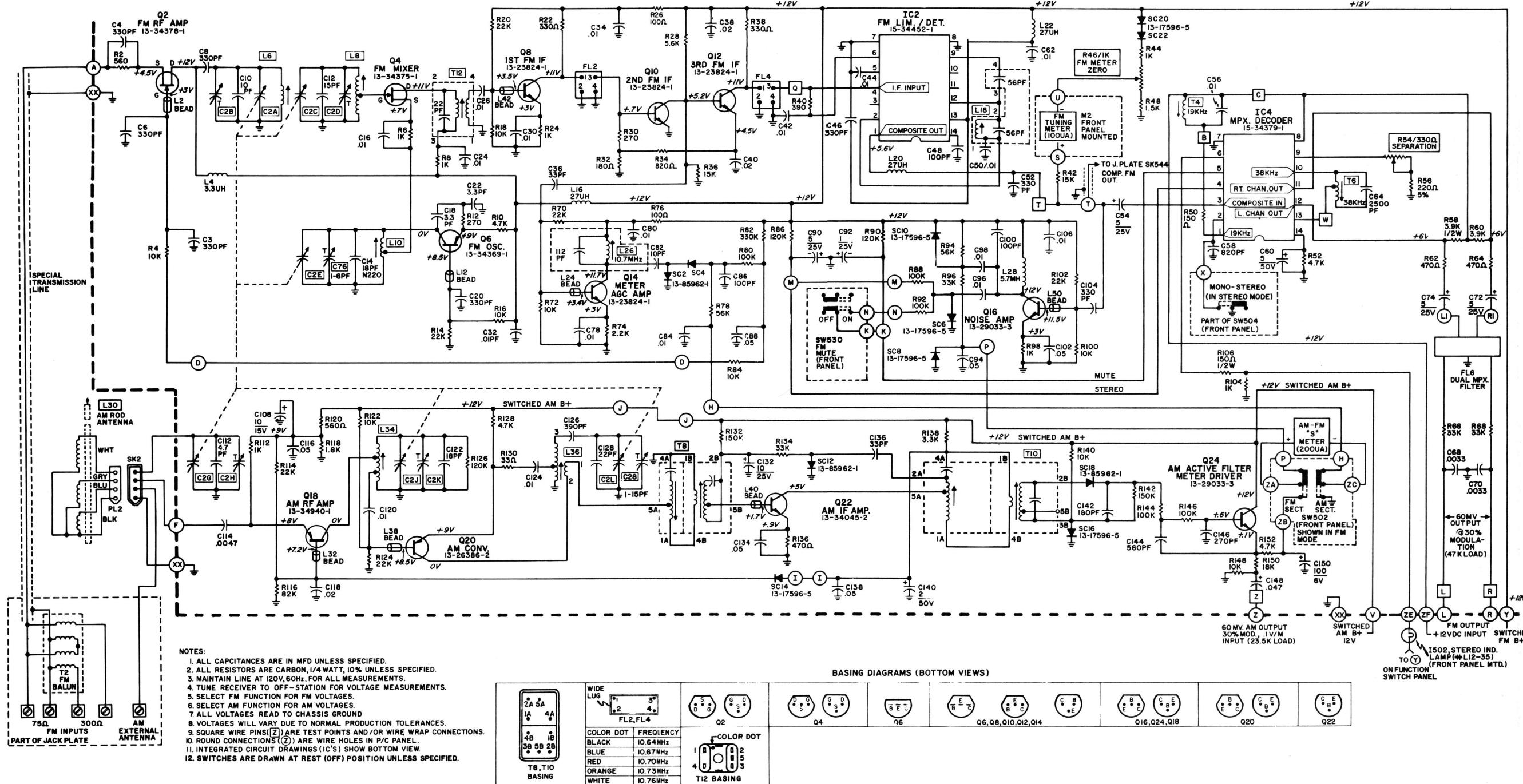
INDICATING LAMPS



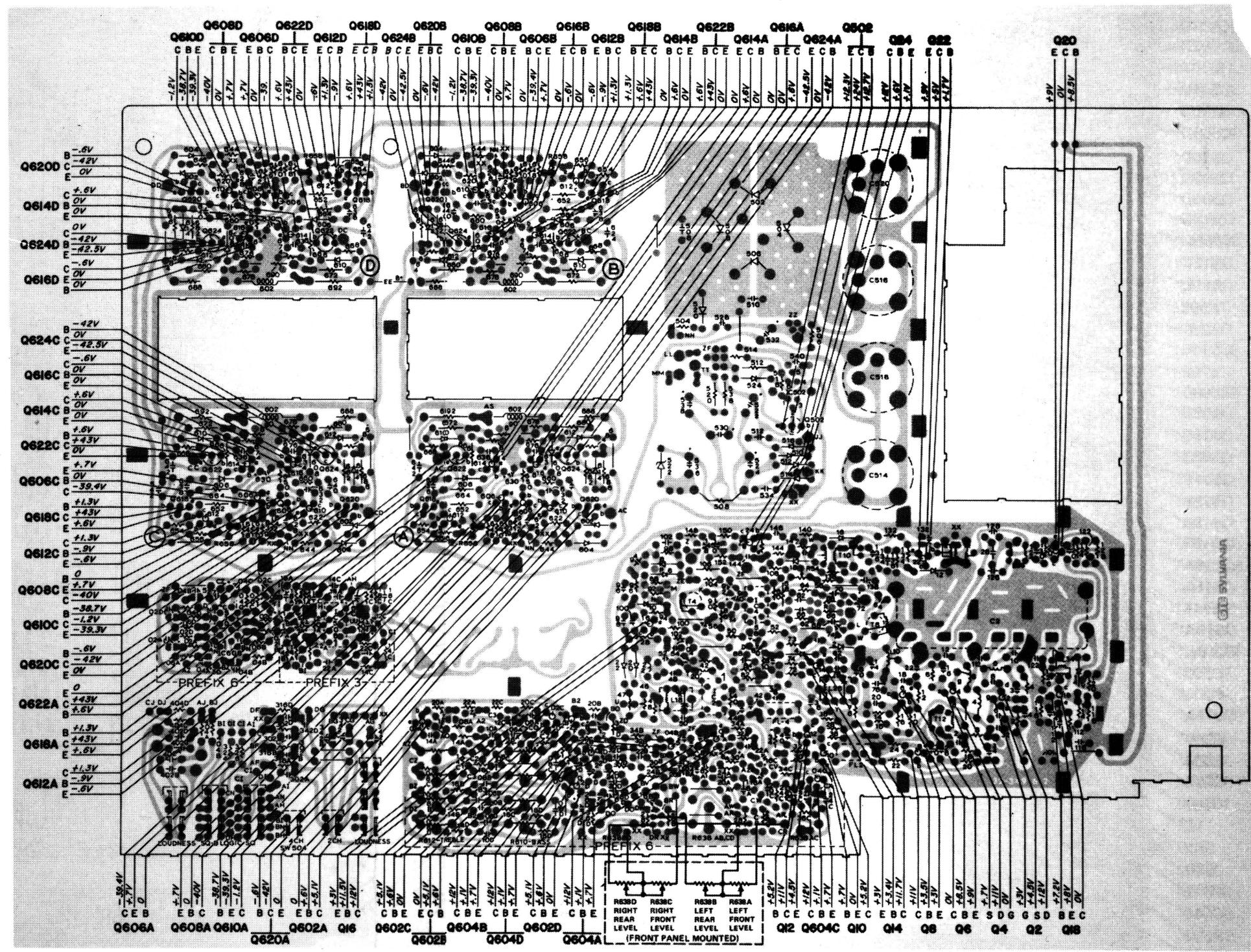
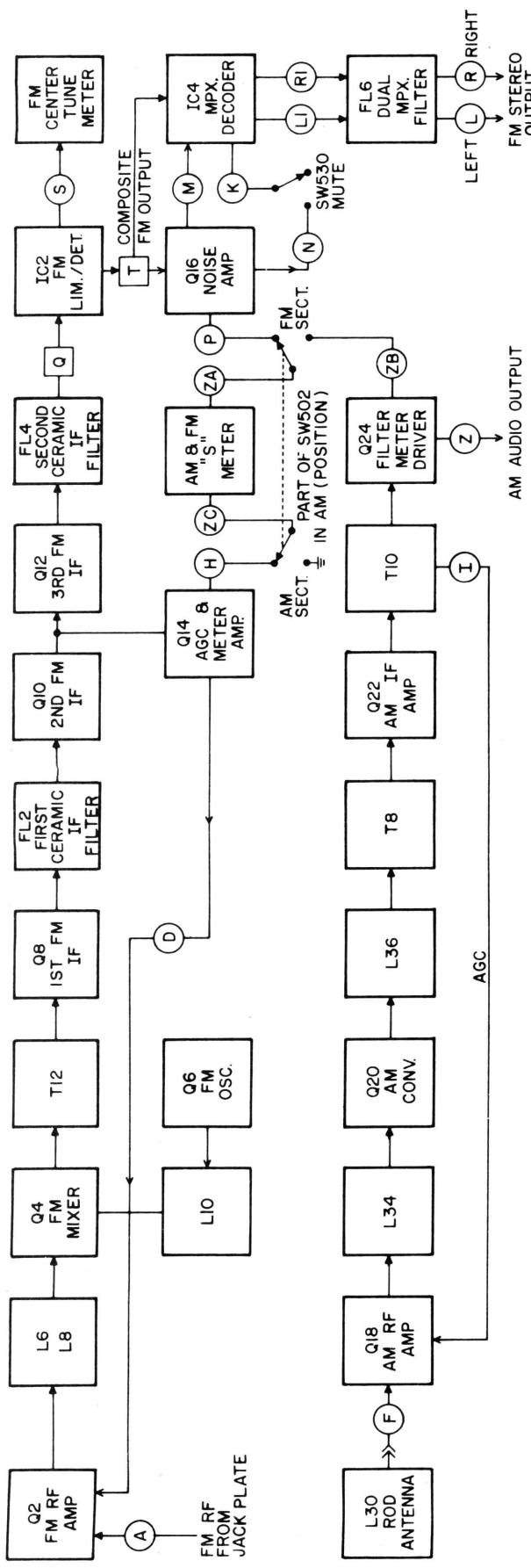
FUNCTION INDICATING
LAMP PANELS



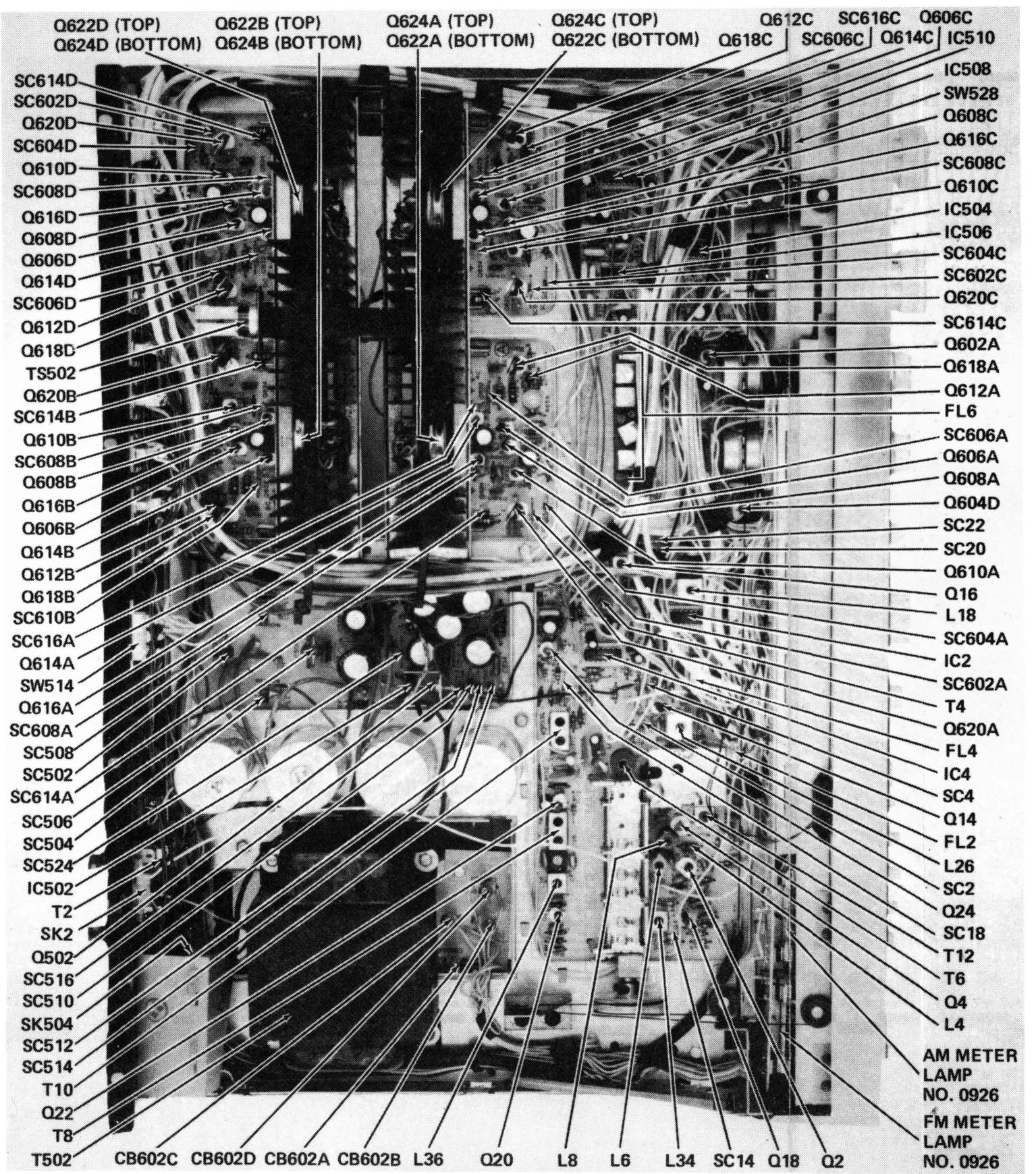
R75-3 TUNER SCHEMATIC DIAGRAM.



R75-3 AMPLIFIER BLOCK DIAGRAM.



R75-3 PARTS IDENTIFICATION.



R75-3 PARTS IDENTIFICATION.

R75-3 TUNER BLOCK DIAGRAM.

